

Date: Friday, 23/05/2008 12:41:18 PM  
User: Julie Lecocq

## Process Sheet

|                                    |   |                           |              |
|------------------------------------|---|---------------------------|--------------|
| <b>Customer</b> :                  | CU-DAR001 Dart Helicopters Services                                       | <b>Drawing Name</b> :     | BASKET HINGE |
| <b>Job Number</b> :                | 39454   |                           |              |
| <b>Estimate Number</b> :           | 10587   |                           |              |
| <b>P.O. Number</b> :               |   | <b>Part Number</b> :      | D22321       |
| <b>This Issue</b> :                | 23/05/2008  | <b>Drawing Number</b> :   | D2232 REV C  |
| <b>Prsht Rev.</b> :                | NC  | <b>Project Number</b> :   | N/A          |
| <b>First Issue</b> :               | / /   | <b>Drawing Revision</b> : | C            |
| <b>Previous Run</b> :              | 35684   | <b>Material</b> :         |              |
| <b>Written By</b> :                |   | <b>Due Date</b> :         | 30/05/2008   |
| <b>Checked &amp; Approved By</b> : | JUL 08. 5. 23   | <b>Qty:</b>               | 52           |
| <b>Comment</b> :                   | Est.B 01.06.07 Now laser cut EC<br>Est Rev:C Now on Waterjet 06-11-21 JLM | <b>Um:</b>                | Each         |

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |           |                    |
|-----|-----------|--------------------|
| 1.0 | M304S11GA | 304/316 .125 Sheet |
|-----|-----------|--------------------|



2.

MAT NOT PULLED



**Comment:** Qty.: 0.0255 sf(s)/Unit Total : 1.3268 sf(s)  
304/316 .125 Sheet

108156 B8-S-28

|     |           |                |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|

**Comment:** FLOW WATER JET

1-Cut as per Dwg D2232

Dwg Rev: C

Prog Rev: C

B 8-5-28

2-Deburr if necessary

08/05/29

B3

63

|     |     |  |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



B 8-5-28

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

|     |     |              |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



counters

**Comment:** SECOND CHECK

08/05/29

463

|     |             |                       |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: Karl L.

08/05/30

463

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Friday, 23/05/2008 12:41:18 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 39454

Part Number: D22321

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/03 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



08/06/03

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



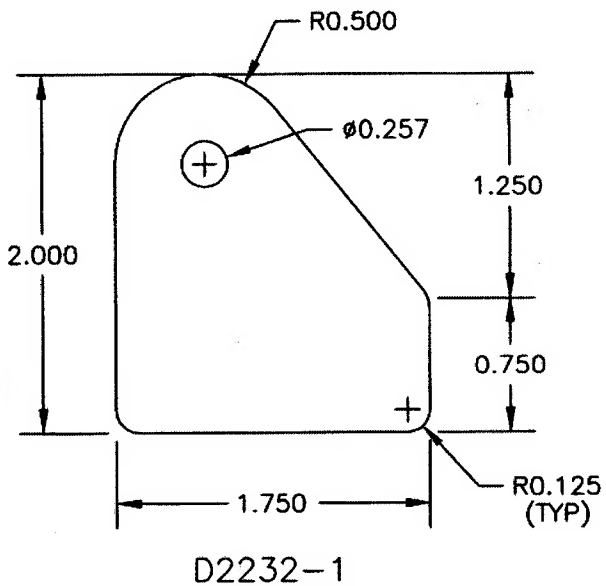


**DART**

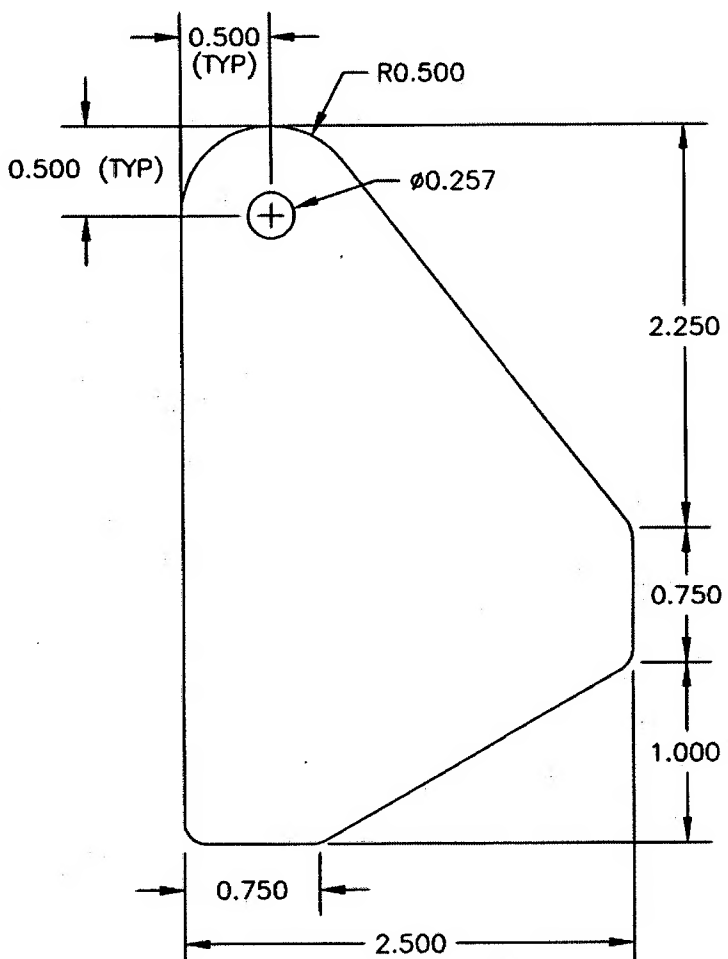


**RELEASED**  
98.05.05 KE

|          |          |                       |  |   |  |
|----------|----------|-----------------------|--|---|--|
| DESIGN   |          | DRAWN BY              |  | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |  |
| CHECKED  | APPROVED | DRAWING NO.           |  | REV. C  |  |
| DATE     |          | D2232                 |  | SHEET 1 OF 2                                      |  |
| 98.04.28 |          | TITLE                 |  | SCALE   |  |
|          |          | BASKET HINGE          |  | 1:1   |  |
| A        | 94.05.12 | NEW ISSUE             |  |   |  |
| B        | 96.01.02 | ADDED -5 AND -7       |  |   |  |
| C        | 98.04.28 | 0.125 THICK WAS 0.063 |  |   |  |



D2232-1



D2232-3

MATERIAL: AISI 304/316 SS 0.125 THICK

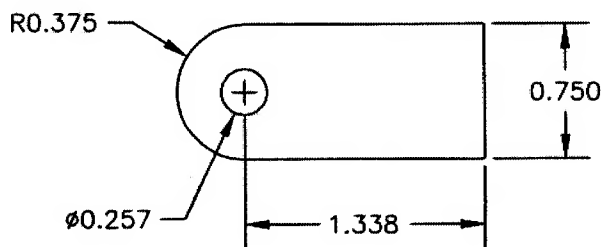
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WITHOUT NOTICE  
WORK ORDER  
NO. 394154

**DART**

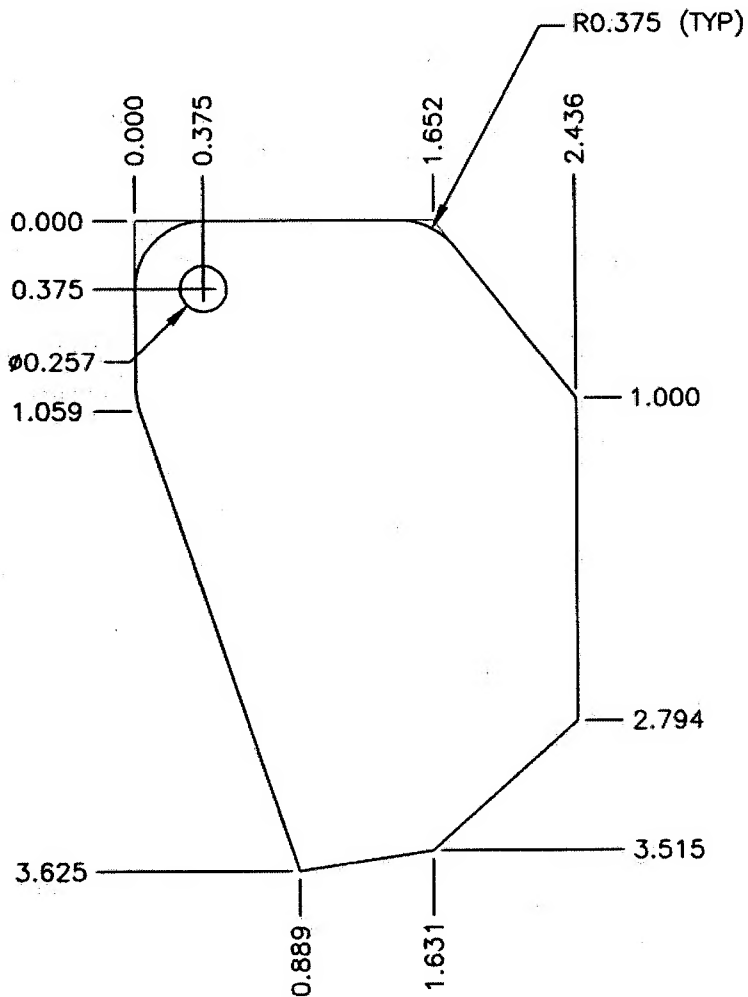


|          |          |   |              |
|----------|----------|---|--------------|
| DESIGN   | DRAWN BY | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |              |
| CHECKED  | APPROVED | DRAWING NO.                                       | REV. C       |
| DATE     |          | D2232   | SHEET 2 OF 2 |
| 98.04.28 |          | TITLE   | SCALE        |
|          |          | BASKET HINGE                                      | 1:1          |

**RELEASED**  
98.05.05 KE



D2232-7



D2232-5

MATERIAL: AISI 304/316 SS 0.125 THICK

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